



# Certified in Planning and Inventory Management

Strategic, Financial, and Operational Metrics





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# Strategic, Financial, and Operational Metrics

## 1. Role of Metrics in Strategy Execution

Metrics translate organizational strategy into measurable outcomes. They ensure that planning, execution, and performance evaluation are aligned with long-term goals. Strategic metrics monitor how well the organization is progressing toward competitive advantage, market share, service leadership, cost efficiency, or innovation. CPIM professionals must understand how metrics support governance, performance tracking, and decision-making. Without the right metrics, strategies cannot be validated, adjusted, or improved. Metrics also ensure that functional plans—operations, inventory, supply chain, sales, and finance—support the enterprise strategy through measurable targets.

## 2. Balanced Scorecard Framework

The Balanced Scorecard (BSC) organizes metrics across four dimensions: **Financial**, **Customer**, **Internal Processes**, and **Learning & Growth**. It balances short-term financial outcomes with long-term capability-building. CPIM candidates must understand how BSC connects individual KPIs to strategic objectives and ensures coherent execution across departments. BSC also drives alignment, fosters communication, and ensures that metrics capture a complete picture of performance—cost, quality, responsiveness, and innovation. It prevents over-reliance on financial measures alone by assessing customer value, process efficiency, and workforce capability.

### 3. SMART Metrics Design

Metrics must be **Specific, Measurable, Achievable, Relevant, and Time-bound**. SMART design ensures clarity, realistic expectations, and alignment with strategic priorities. CPIM candidates must understand how SMART metrics reduce ambiguity, support accountability, and provide a structure for continuous improvement. SMART metrics help teams avoid overly broad or qualitative measures that fail to drive action. They also create a clear basis for comparing actual vs. planned performance. In manufacturing, inventory, and supply chain contexts, SMART metrics ensure accurate monitoring of efficiency, service levels, cost, and responsiveness.

### 4. Leading vs. Lagging Indicators

Lagging indicators measure historical results (e.g., revenue, profitability, customer satisfaction), while leading indicators predict future performance (e.g., forecast accuracy, supplier reliability). CPIM candidates must understand how both types complement each other. Leading indicators help managers take proactive actions before issues materialize. Lagging indicators confirm outcomes of prior decisions. A balanced performance system integrates both, ensuring early detection of problems and validation of strategic effectiveness. In operations and supply chains, using leading indicators is crucial for preventing bottlenecks, maintaining service levels, and managing costs.

### 5. Cost, Quality, Delivery (CQD) Metrics

CQD is a foundational operations performance framework.

- **Cost metrics** track production cost, cost per unit, inventory carrying cost, and waste reduction.

- **Quality metrics** include defect rates, scrap, rework, and customer complaints.
- **Delivery metrics** evaluate on-time delivery, lead-time reliability, and perfect-order fulfillment.  
CPIM candidates must understand how CQD metrics represent the core dimensions of operational excellence. They ensure efficient resource use, high-quality output, and customer satisfaction. CQD also supports continuous improvement, Lean, and Six Sigma.

## 6. Financial Metrics and Ratios

Financial metrics evaluate profitability, liquidity, efficiency, and solvency. CPIM professionals must master metrics such as **Return on Assets (ROA), Return on Investment (ROI), Gross Margin, Working Capital Turnover, Cash-to-Cash Cycle, and Inventory Carrying Cost**. These metrics demonstrate the financial impact of supply chain decisions. Inventory management, production scheduling, and purchasing directly influence cash flow, profitability, and asset utilization. Understanding financial ratios helps planning professionals justify investments, manage costs, and ensure strategic alignment.

## 7. Inventory Performance Metrics

Inventory metrics reflect efficiency in balancing availability and cost. Key metrics include **Inventory Turns, Days of Supply, Fill Rate, Stock-out Rate, Backorder Level, and Excess & Obsolete Inventory (E&O)**. High turns reduce carrying cost but too little inventory risks service failure. CPIM candidates must understand how to optimize

inventory levels based on demand variability, lead time, and service objectives. Inventory metrics are essential for controlling working capital and supporting smooth material flow.

## 8. Supply Chain Metrics

Supply chain performance metrics measure responsiveness, efficiency, and reliability across partners. Important indicators include **Order-to-Delivery Cycle Time**, **Perfect Order Index**, **Supplier On-Time Performance**, **Freight Cost per Unit**, and **Cash-to-Cash Cycle Time**. CPIM candidates must understand how these metrics reveal bottlenecks and help optimize sourcing, logistics, and collaboration processes. Supply chain metrics ensure that supply, production, and customer demand are synchronized. They also support risk mitigation and resilience.

## 9. Operational Efficiency Metrics

Operational metrics measure how efficiently resources—labor, machines, and materials—are used. Examples include **Overall Equipment Effectiveness (OEE)**, **Capacity Utilization**, **Throughput**, **Cycle Time**, and **Schedule Adherence**. These indicators identify bottlenecks, downtime causes, and waste. CPIM professionals must master operational metrics because they reveal the gap between planned and actual performance. They also provide the basis for Lean improvements and capacity planning.

## 10. Customer-Focused Metrics

Customer metrics evaluate satisfaction, responsiveness, and value delivery. Important measures include **On-Time In-Full (OTIF)**, **Customer Service Level**, **Net Promoter Score (NPS)**,

**Complaint Rate**, and **Return Rate**. CPIM candidates must know that customer metrics reflect the success of planning, inventory, and production decisions. A strong customer performance system supports demand management, competitive advantage, and repeat business. Strategic planning emphasizes metrics that enhance customer-centric supply chains.

### **11. Cash-to-Cash and Working Capital Metrics**

Cash-to-Cash Cycle Time measures how long money is tied up in purchasing, production, and inventory before being converted to cash through sales. It is influenced by **Days Sales Outstanding (DSO)**, **Days Inventory Outstanding (DIO)**, and **Days Payables Outstanding (DPO)**. CPIM candidates must understand how planning and inventory decisions impact working capital. Reducing inventory, accelerating throughput, or improving supplier terms directly improves liquidity and financial stability.

### **12. Forecast Accuracy and Demand Metrics**

Demand-related metrics include **Forecast Accuracy**, **Mean Absolute Percentage Error (MAPE)**, **Bias**, **Stability**, and **Demand Variability**. These metrics impact inventory planning, production schedules, and service levels. CPIM candidates must understand how poor forecasts increase stock-outs, excess inventory, and capacity issues. Accurate demand measurement supports S&OP, master scheduling, and lean operations. Forecast metrics guide the quality of planning and decision-making.

### 13. Supplier Performance Metrics

Supplier metrics evaluate reliability, quality, responsiveness, and cost effectiveness. Indicators include **Supplier On-Time Delivery, Lead Time Variability, Supplier Quality Rating, Cost Competitiveness, and Contract Compliance**. CPIM candidates must understand supplier metrics because procurement strongly influences production flow, inventory levels, and customer service. Monitoring supplier performance supports risk reduction, collaborative planning, and long-term cost efficiency.

### 14. Capacity and Utilization Metrics

Capacity metrics assess whether resources can meet demand. Key indicators include **Rated Capacity, Effective Capacity, Capacity Utilization, Load vs. Capacity, and OEE**. CPIM candidates must understand how capacity metrics influence scheduling, resource planning, bottleneck management, and investment decisions. Misaligned capacity creates delays, high costs, and inefficiency. Monitoring capacity performance ensures that supply meets demand consistently.

### 15. Quality Metrics

Quality performance indicators track conformance to specifications, defect prevention, and customer satisfaction. Examples include **Defect Rate, First-Pass Yield, Scrap Rate, Warranty Claims, and Cost of Poor Quality (COPQ)**. CPIM candidates must understand how quality metrics reduce waste, improve reliability, and support Lean and Six Sigma. Good quality reduces cost and increases customer loyalty. Poor quality magnifies rework, delays, and material waste.



## 16. Productivity and Labor Metrics

Labor metrics evaluate workforce efficiency and utilization. Key measures include **Labor Productivity, Units per Labor Hour, Absenteeism Rate, Overtime Percentage, and Training Hours**. CPIM candidates must understand labor metrics because human resources play a critical role in operational execution. Monitoring labor performance supports capacity planning, cost control, and workflow optimization. Well-trained employees improve productivity and reduce errors.

## 17. Sustainability and ESG Metrics

Sustainability metrics increasingly influence strategic planning. Examples include **Carbon Footprint, Energy Usage, Waste Reduction, Recycling Rate, and Ethical Sourcing Compliance**. CPIM candidates must understand sustainability metrics because many supply chains now integrate environmental stewardship and regulatory compliance into their strategy. These metrics also influence brand value, customer preference, and long-term competitiveness.

## 18. Risk and Resilience Metrics

Resilience metrics evaluate the ability to handle disruptions. Key indicators include **Supplier Risk Score, Recovery Time Objective (RTO), Business Continuity Index, Demand Variability, and Inventory Buffer Levels**. CPIM candidates must know how these metrics help organizations identify vulnerabilities and prepare mitigation plans. Resilience metrics are increasingly important as global supply chains face geopolitical disruptions, material shortages, and transportation bottlenecks.

## **19. Digital Transformation Metrics**

Technology-driven performance metrics assess the impact of automation, analytics, and digital tools. Examples include

**Data Accuracy Rate, System Integration Score, Planning Automation Percentage, and Real-Time Visibility Level.**

CPIM candidates must understand how digital maturity influences planning accuracy, operational speed, and decision-making quality. Digital metrics support transformation initiatives such as Industry 4.0, AI-assisted planning, and predictive analytics.

## **20. Continuous Improvement and KPI Review Cycles**

Metrics must evolve over time. Continuous improvement requires periodic review of KPIs to ensure relevance,

accuracy, and strategic alignment. CPIM candidates must know how to evaluate metric effectiveness using gap analysis, trend analysis, and root cause evaluation.

Reviewing KPIs ensures that measures support changing business conditions, customer needs, and strategic priorities. This keeps the performance monitoring system dynamic and responsive.

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# Micro-Learning Programs in Supply Chain Management & Procurement



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# Micro-Learning Programs in Supply Chain Management



1. Fundamentals of Supply Chain Management
2. Supply Chain Planning and Optimization
3. Demand Forecasting Techniques
4. Inventory Control and Management
5. Distribution and Logistics Strategy
6. Warehouse Layout and Operations Efficiency
7. Supply Chain Risk Management
8. Supply Chain Performance Metrics (KPIs)
9. Lean Supply Chain Practices
10. Agile and Responsive Supply Chains
11. Sales and Operations Planning (S&OP)
12. Supply Chain Network Design
13. Supply Chain Digital Transformation
14. AI and Data Analytics in Supply Chain
15. Supply Chain Sustainability and Green Logistics
16. Reverse Logistics and Returns Management
17. Supply Chain Collaboration and Integration
18. Supplier Relationship Management in SCM
19. Global Supply Chain Strategy
20. Transportation Management Systems (TMS)
21. Inventory Optimization Models
22. Demand-Driven MRP (DDMRP) Concepts
23. Blockchain Applications in Supply Chain
24. Supply Chain Cost Reduction Techniques
25. SCOR Model and Process Improvement



# Micro-Learning Programs in Supply Chain Management ...



26. Capacity Planning and Resource Allocation
27. Managing Supply Chain Disruptions
28. End-to-End Supply Chain Visibility
29. Cold Chain Logistics Management
30. Supply Chain Compliance and Ethics
31. Import–Export Procedures and Documentation
32. Managing Third-Party Logistics (3PL) Providers
33. Supply Chain Collaboration Technologies
34. Production Planning and Scheduling
35. Strategic Supply Chain Design Using Case Studies
36. Circular Economy in Supply Chain
37. Vendor-Managed Inventory (VMI)
38. Transportation Optimization Techniques
39. E-Commerce Supply Chain Models
40. Omni-Channel Fulfillment Strategies
41. Warehouse Automation and Robotics
42. SCOR DS Roadmap for Supply Chain Excellence
43. Customer-Centric Supply Chain Strategies
44. Supply Chain Finance and Working Capital Management
45. Supply Chain Data Visualization Using Power BI
46. Strategic Sourcing in Supply Chain Context
47. Supply Chain Benchmarking and Best Practices
48. Integrated Business Planning (IBP)
49. Supply Chain in Crisis Management and Recovery
50. Future Trends and Technologies in Supply Chain

# Micro-Learning Programs in Procurement



1. Fundamentals of Procurement Management
2. Strategic Sourcing and Category Management
3. Supplier Selection and Evaluation
4. Contract Management Essentials
5. Cost and Price Analysis in Procurement
6. Negotiation Strategies for Procurement Professionals
7. E-Procurement and Digital Tools
8. Procurement Planning and Budgeting
9. Risk Management in Procurement
10. Supplier Relationship and Performance Management
11. Sustainable and Ethical Procurement
12. Total Cost of Ownership (TCO) Analysis
13. Make-or-Buy Decision Frameworks
14. Procurement Policies and Governance
15. Procurement in Public vs. Private Sectors
16. Procurement Audit and Compliance
17. Procurement Data Analytics and Reporting
18. Procurement Scorecards and KPIs
19. Strategic Supplier Partnerships
20. Category Strategy Development
21. Managing Global and Offshore Procurement
22. Negotiation Simulation Workshop
23. Contract Law for Procurement Managers
24. Cost Reduction Strategies in Procurement
25. Supplier Risk Assessment Models

# Micro-Learning Programs in Procurement ...



26. Procurement Process Mapping and Improvement
27. Procurement Automation and AI Applications
28. Managing Procurement Teams Effectively
29. Procurement Ethics and Transparency
30. Procurement in the Digital Supply Chain
31. Vendor Consolidation Strategies
32. Spend Analysis and Optimization
33. Demand Forecasting for Procurement
34. E-Auction and Reverse Bidding Techniques
35. Inventory and Procurement Alignment
36. Procurement in Project-Based Organizations
37. Supplier Onboarding and Development
38. Procurement Market Intelligence
39. Measuring Supplier Innovation
40. Procurement in Times of Supply Disruption
41. Cross-Functional Collaboration in Procurement
42. Writing Effective RFPs, RFQs, and RFIs
43. Contract Negotiation Best Practices
44. Green Procurement and Circular Economy
45. Legal Aspects of Procurement Contracts
46. Performance-Based Contracting
47. Procurement Leadership and Strategic Influence
48. Cost Avoidance and Value Creation in Procurement
49. Managing Procurement with Power BI Dashboards
50. Future Skills and Trends in Procurement



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